

AMENDMENTS TO THE CLAIMS:

Please replace the claims with the claims provided in the listing below wherein status, amendments, additions and cancellations are indicated.

1-13. (Cancelled)

13. (New) A method for grinding a rotationally-symmetrical workpiece

having first and second cylindrical parts and a center part situated therebetween that has an outer diameter surface having a diameter greater than diameters of said first and second cylindrical parts and first and second center part side surfaces respectively disposed between said outer diameter surface and said first and second cylindrical parts:

providing a grinding spindle having first and second grinding wheels mounted uniaxially thereon at spindle end portion and rotatable about a spindle axis, said first grinding wheel having first and second sides with a first grinding wheel outer circumferential surface therebetween which is substantially cylindrical, said first grinding wheel outer circumferential surface having a profile conforming to and extending a length of said first center part side surface to be ground;

chucking said workpiece at ends of the first and second cylindrical parts to place said workpiece in a chucked state;

Do Not
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Due to
incorrect
numbering
(other set of
claims submitted
on 2/21/06 is
correct).